



ADHOC PVC

range	size	grain	total substance
GLOSSY TRANSP.	70x100	SG	269
GLOSSY WHITE	70x100	SG	276
MATT WHITE	70x100	SG	275

face material Vinyl plasticated, cadmium free film, available in three versions: transparent with gloss finish, white with gloss and matt finish.

technical features standard/instrument unit of measure	substance	thickness	elongation at break	
	ISO 536	ISO 534		
	g/m ²	µm	%	
			long	cross
GLOSSY TRASP.	117	90	190	200
GLOSSY WHITE	124	90	190	200
MATT WHITE	123	90	340	375

adhesive Permanent acrylic adhesive in water-based emulsion. Adhesive for plastic films. Good adhesion to non-polar surfaces. The transparent version is ideal for making “no label look” labels.

technical features unit of measure	tack	minimum cohesion	application temperature	minimum service temperature	maximum service temperature
	g/25 mm	hours	°C	°C	°C
SUPERTACK	900	15	+ 10	- 10	+ 50

backing sheet Single glazed and monosilicone coated white papers. Only available in the version without crack-back.

technical features standard/instrument unit of measure	substance	thickness	tensile strength	
	ISO 536	ISO 534	ISO 1924	
	g/m ²	µm	N/15 mm	
			long	cross
	135	130	110	65

notes Special runs for sizes and/or other adhesives available upon request.

The Company reserves the right to modify the technological features of the product in relation to market requirements.

Adhoc PVC is a self-adhesive product ideal for advertising and decorative labels. The perfect transparency of the adhesive makes this product ideal for “no label look” applications. Not suited for applications requiring external use.

applications

Good printing results using screen-process and offset U.V. The surface requires the use of inks for plastics. Good results in the main cutting and die-cutting operations. Good resistance to tearing and excellent flexibility. The self-adhesive product requires stable temperature and relative humidity conditions (20-22 °C and 50-55% U.R); for a good storage we suggest to pile the sheets (on pallet) at a maximum height of 1 meter and do not stack pallets. If it is necessary to cut the sheets for the printing, we suggest to use a very sharp guillotine blade with an angle next to 20°, cutting piles of a maximum height of 30 mm at a time, and using the lowest pressure possible in order to prevent adhesive bleed. Vinyl cut better face down. Immediately after cutting allow the sheets of vinyl to shrink and stabilise before printing. In the event of processing interruptions, protect the material against changes in temperature and humidity by wrapping it in polyethylene.

**general
informations**

The shelf-life of a self-adhesive product is closely related, besides to storage conditions, to the nature of the adhesives and of the front materials used. At recommended storage conditions, the shelf-life is guaranteed for 18 months.

shelf life