



# ADHOC PATTY PRINT

<b>range</b>	size	grain	total substance
	50x70	LG	182
	70x100	SG	182

**face material** White paper, coated on one side and with good surface gloss.

<b>technical features</b>	<b>substance</b>	<b>thickness</b>	<b>brightness</b>	<b>opacity</b>	<b>gloss</b>	<b>tensile strength</b>	
<b>standard/instrument</b>	ISO 536	ISO 536	ISO 2470	ISO 2471	T 480	ISO 1924	
<b>unit of measure</b>	g/m <sup>2</sup>	µm	%	%	%	Kg/15 mm	
						long	cross
	80	65	95	88	65	5,4	3,7

**adhesive** Modified acrylic adhesives in water-based emulsion. Are available three types: permanent (Supertack P10P), removable (RE31) and semipermanent (RI22) specifically designed for “stickers collections”. All adhesives are approved for indirect foodcontacts and corresponding to UNI EN 71 “toy security” norms.

<b>technical features</b>	<b>tack</b>	<b>minimum cohesion</b>	<b>application temperature</b>	<b>minimum service temperature</b>	<b>maximum service temperature</b>
<b>unit of measure</b>	g/25 mm	hours	°C	°C	°C
<b>SUPERTACK</b>	1200	3	+ 5	- 10	+ 80
<b>REMOVABLE</b>	300	0,5	+ 5	- 10	+ 80
<b>SEMIPERMANENT</b>	500	5	+ 5	- 20	+ 100

**backing sheet** Single glazed and monosilicone coated white papers. Available in box or bulk packed versions with or without crack-back.

<b>technical features</b>	<b>substance</b>	<b>thickness</b>	<b>opacity</b>	<b>tensile strength</b>	
<b>standard/instrument</b>	ISO 536	ISO 536	ISO 2471	ISO 1924	
<b>unit of measure</b>	g/m <sup>2</sup>	µm	%	N/15 mm	
				long	cross
	85	92	84	70	40

**notes** Special runs for sizes and/or other adhesives available upon request.

The Company reserves the right to modify the technological features of the product in relation to market requirements.

Adhoc Patty Print is a common used self-adhesive product. Ideal for multicolour printings when are required exceptional contrast and great detail.

**applications**

Can be used without problems with the main conventional printing systems; good results in the main cutting and die-cutting operations. The self-adhesive product requires stable temperature and relative humidity conditions (20-22 °C and 50-55% U.R); for a good storage we suggest to pile the sheets (on pallet) at a maximum height of 1 meter and do not stack pallets. If it is necessary to cut the sheets for the printing, we suggest to use a very sharp guillotine blade with an angle next to 20°, to cut the piles of a maximum height of 30 mm at a time, and using the lowest pressure possible in order to prevent adhesive bleed.

**general  
informations**

The shelf-life of a self-adhesive product is closely related, besides to storage conditions, to the nature of the adhesives and of the front materials used. At recommended storage conditions, the shelf-life is guaranteed for 18 months.

**shelf life**